

Wheels and castors guide

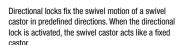
Versions / options

Directional lock



Blickle directional lock for Blickle directional lock for pressed steel swivel castors ed steel swi

(product code: Rl...)



This directional lock is provided as a separate part and is installed together with the swivel castor. It can also be installed later as there is no need to make structural changes to the swivel castor bracket.

This option is available for a wide range of swivel castor series.

Please refer to the "versions / options" section on the relevant pages for more information.



Blickle directional lock for welded steel swivel castors

(product code suffix: -RI4)

Directional locks fix the swivel motion of a swivel castor in predefined directions. When the directional lock is activated, the swivel castor acts like a fixed castor.

This directional lock is an integrated unit welded to the top plate. It can be used for customer-specific fixing positions in addition to the standard 90° position (product code suffix: -RI4, four fixing positions). This version is robust and designed for use with heavy duty castors.

This option is available for a wide range of heavy duty welded steel swivel castors.

Please refer to the "versions / options" section on the relevant pages for more information.



Blickle directional lock for heavy-duty swivel castors

(product code suffix: -RI4H)

Directional locks fix the swivel motion of a swivel castor in predefined directions. When the directional lock is activated, the swivel castor acts like a fixed castor

This directional lock is a unit integrated with the top plate. This directional lock provides four fixing positions (90°) using a locking bolt. This version is extremely robust and designed for use with heavy-duty castors.

This option is available for a wide range of heavy-duty welded steel swivel castors. Please refer to the "versions / options" section on the relevant pages for more information.



Blickle directional lock and wheel brake for synthetic swivel castors

(product code suffix: -RIFI)

A combination directional lock and wheel brake is available for swivel castors in the Blickle MOVE series with a wheel diameter of 125 mm. It is operated with a two-part foot lever. The left lever activates the full locking system. The right lever activates the directional lock.

This "rear" brake system initially uses positive locking to prevent the rotation of the swivel head. The swivel head is locked by locking a brake spring in a toothed ball disc. In the second stage, the wheel is locked using a non-positive brake mechanism.

directional locks detail





Wheels and castors guide

Versions / options







Hub cap for end wheel

(product code suffix: -E)

 $\label{thm:caps} \begin{tabular}{ll} Hub caps are made from zinc-plated, blue-passivated, Cr6-free pressed steel. \end{tabular}$

They protect the outside ball bearing of end wheels against dirt, dust, etc., and cover the axle end and wheel fitting. In end wheels, the ball bearing is slightly recessed on the outside of the hub. This makes it easy to fit the hub cap on the wheel hub. This reduces the clamping length.

This option is available for a wide range of wheel series.

Please refer to the "versions / options" section on the relevant pages for more information.

STARLOCK® cap made from stainless steel

(product code: ST-KA...)

STARLOCK® caps are an easy way to fix light duty wheels on an axle. The wheel is placed on an axle as the end wheel, and the STARLOCK®cap is pressed onto the outer end of the axle. STARLOCK® caps are available for the following axle diameters: 12, 15, 20 and 25 mm.

PTFE coated stainless steel axle tube

(product code: XAT...)

The PTFE coated stainless steel axle tube consists of a stainless steel axle tube and a PTFE coating. When rotating and under load, the PTFE coating expands onto the inside of the plain bore of the wheel. This provides the desired pairing (PTFE / stainless steel) with outstanding sliding characteristics. It also reduces noise emissions.

This option is available for a wide range of heat-resistant wheel series.

Please refer to the "versions / options" section on the relevant pages for more information.

A variety of heat-resistant castors in the PHN and VKHT wheel series are available with a PTFE coated stainless steel axle tube as standard (see section 10).

Versions / options for light-duty castors

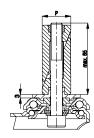
Synthetic expander fitting for round tubes *

Product code suffix for LRA	Product code suffix for LKRA	Internal tube dimension
series	series	(P) [mm]
-ER02	-ER12	Ø 20–25
-ER03	-ER13	Ø 25–30
-ER04	-ER14	Ø 30–35
-ER05	-ER15	Ø 35–40

^{*} Corrosion-resistant versions page 398

Available for all swivel castors in the LRA/ LKRA series with bolt hole Ø 11 mm. Swivel castor and expander secured to prevent loosening with positive locking. Maximum fitting length is 65 mm. Increases total height of swivel castors by 3 mm. Detailed description: page 105





Synthetic expander fitting for square tubes *

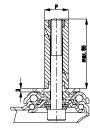
Product code suffix for LRA	Product code suffix for LKRA	Internal tube dimension
series	series	(P) [mm]
-EV02	-EV12	□ 18–21
-EV03	-EV13	□ 21–25
-EV04	-EV14	□ 25–29
-EV05	-EV15	□ 29–32
-EV07	-EV17	□ 32–38.5
	-EV18	□ 35.5–41

* Corrosion-resistant versions page 398

Available for all swivel castors in the LRA/ LKRA series with bolt hole Ø 11 mm. Swivel castor and expander secured to prevent loosening with positive locking. Maximum fitting length is 65 mm. Increases total height of swivel castors by 3 mm.

Detailed description: page 105



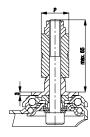


Metal expander fitting for round and square tubes

Product code suffix for LRA series	Product code suffix for LKRA series	Internal tube dimension round tube (P) [mm]	Internal tube dimension square tube (P) [mm]
-E01	-E11	Ø 17–19	□ 17–19
-E02	-E12	Ø 20-25	□ 18–21
-E03	-E13	Ø 25-30	□ 21–25
-E04	-E14	Ø 30-35	□ 25–29
-E05	-E15	Ø 35-40	□ 29–32
-E07	-E17	Ø 39–45	□ 32–38.5

Available for all swivel castors in the LRA / LKRA series with bolt hole Ø 11 mm. Swivel castor and expander secured against rotation by positive locking. Maximum fitting length is 65 mm. Increases total height of swivel castors by 3 mm. Detailed description: page 105





Synthetic castor socket for round tube

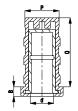
Product code	Internal tube dimension round tube (P) [mm]	Flange dimension Ø (d) x height (B) [mm]	Fitting length castor sockets (Q) [mm]
RHR 20-18/11A	Ø 18.0	Ø 20.0 x 5.0	42
RHR 22-19/11A	Ø 19.0	Ø 22.0 x 5.0	42

Other dimensions are available upon request

Available for all swivel castors with plug-in

pin Ø (d) 11 x 30.5 mm in the LRA series. Detailed description: page 105





Buffers for round and square tubes

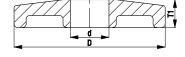
Duadust and	Wheel Ø	Wheel width	Hole
Product code	Wileel Ø	Wileel Width	пин
	(D) [mm]	(T1) [mm]	(d) [mm]
Synthetic buffers (pol	yethylene)		
AG 100/R25	100	17.5	Ø 25
AG 100/V25	100	17.5	□ 25 x 25
AG 125/R25	125	17.5	Ø 25
AG 125/V25	125	17.5	□ 25 x 25
Solid rubber buffers			
ARG 75/R10	75	23	Ø 10
ARG 100/R26	100	23	Ø 26
ARG 100/R32	100	23	Ø 32
ARG 125/R26	125	23	Ø 26
ARG 125/R32	125	23	Ø 32

Buffers reduce the risk of damage to walls and vehicles in the event of a collision. Buffers for round and square tubes are fixed or connected to tubular frames in the external areas of vehicles.

AG series: Made from soft synthetic polyethylene, hardness 48 Shore D, colour silver grey RAL 7001, non-marking. ARG series: Made from solid rubber, hardness 75 Shore A, colour grey, nonmarking.

Detailed description: page 116





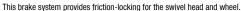
Other dimensions and special colours available upon request



Versions / options for Blickle WAVE synthetic castors

"central-stop" central brake with stem

Product code suffix	Stem height	Operating angle	Stem Ø	Clearance between top plate and centre of hexagon	Width across flats
	(A) [mm]	(δ)	(D) [mm]	(E) [mm]	(SW) [mm]
-CS11	58.5	35 °	28	43.5	11



It is actuated using a central lever that connects to the brake linkage on the unit.

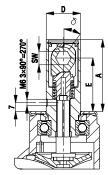
The advantages at a glance:

- Small operating angle with little force required to actuate and release the brake.
- · Space-saving design with brake mechanism integrated into the zinc-plated stem, blue-passivated, Cr6-free.
- · Central actuation of two to four castors possible using brake linkage. This provides a high level of flexibility in terms of how the brake lever is designed and positioned.
- The friction-locking ensures that the brake is not damaged if the brake forces are exceeded.

Available for all Blickle WAVE synthetic castors (with the exception of the corrosion-resistant version).







Synthetic expander fitting for round tubes

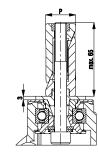
Product code suffix	Product code suffix corrosion-resistant version	Internal tube dimension	Available f castors wi
		(P) [mm]	exception version.
-ER52	-EXR52	Ø 20–25	Castor and
-ER53	-EXR53	Ø 25–30	loosening
-ER54	-EXR54	Ø 30–35	Maximum
-ER55	-EXR55	Ø 35–40	Increases 3 mm.

for all Blickle WAVE synthetic vith bolt hole Ø 11 mm with the of the electrically conductive

nd expander secured to prevent with positive locking. n fitting length is 65 mm es total height of castors by

Detailed description: page 105





Synthetic expander fitting for square tubes

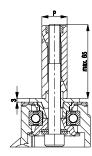
Product code suffix	Product code suffix corrosion-resistant version	Internal tube dimension
		(P) [mm]
-EV52	-EXV52	□ 18–21
-EV53	-EXV53	□ 21–25
-EV54	-EXV54	□ 25–29
-EV55	-EXV55	□ 29–32
-EV57	-EXV57	□ 32–38.5

Available for all Blickle WAVE synthetic castors with bolt hole Ø 11 mm with the exception of the electrically conductive version. Castor and expander secured to prevent loosening with positive locking. Maximum fitting length is 65 mm. Increases total height of castors by

3 mm.

Detailed description: page 105





Metal expander fitting for round and square tubes

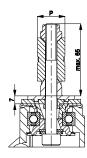
Product code suffix	Internal tube dimension	Internal tube dimension
	round tube	square tube
	(P) [mm]	(P) [mm]
-E51	Ø 17–19	□ 17–19
-E52	Ø 20–25	□ 18–21
-E53	Ø 25–30	□ 21–25
-E54	Ø 30–35	□ 25–29
-E55	Ø 35–40	□ 29–32
-E57	Ø 39–45	□ 32–38.5

Available for all Blickle WAVE synthetic castors with bolt hole Ø 11 mm with the exception of the corrosion-resistant version.

Castor and expander secured to prevent loosening with positive locking. Maximum fitting length is 65 mm. Increases total height of castors by 7 mm.

Detailed description: page 105







Versions / options for Blickle WAVE synthetic castors

Buffers for round and square tubes

Product code	Product code	Wheel Ø	Wheel width	Hole
Synthetic	Solid rubber			
(Polyethylene)		(D) [mm]	(T1) [mm]	(d) [mm]
Colour grey white				
AW 100/R25		100	17.5	Ø 25
AW 100/V25		100	17.5	□ 25 x 25
AW 125/R25		125	17.5	Ø 25
AW 125/V25		125	17.5	□ 25 x 25
Colour silver grey				
AG 100/R25		100	17.5	Ø 25
AG 100/V25		100	17.5	□ 25 x 25
AG 125/R25		125	17.5	Ø 25
AG 125/V25		125	17.5	□ 25 x 25
Colour grey				
	ARG 75/R10	75	23	Ø 10
	ARG 100/R26	100	23	Ø 26
	ARG 100/R32	100	23	Ø 32
	ARG 125/R26	125	23	Ø 26
	ARG 125/R32	125	23	Ø 32

Buffers reduce the risk of damage to walls and vehicles in the event of a collision. Buffers for round and square tubes are fixed or connected to tubular frames in the external areas of vehicles.

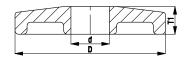
AW/AG series:

Made from soft synthetic polyethylene, hardness 48 Shore D, non-marking, colour grey white RAL 9002 (AW) or colour silver grey RAL 7001 (AG).

ARG series:

Made from solid rubber, hardness 75 Shore A, colour grey (similar to RAL 7001), non-marking. Detailed description: Page 116





Synthetic rotating buffers (polyethylene)

Product code suffix	Product code suffix	Wheel Ø	Wheel width	Threaded pin
Zinc-plated bolt	Corrosion-resistant			(Ø x height)
	bolt	(D) [mm]	(T1) [mm]	(d x Q) [mm]
Colour grey white				
-AMW100	-AMWX100	100	17.5	M10 x 27
-AMW125	-AMWX125	125	17.5	M10 x 27
Colour silver grey				
-AMG100	-AMGX100	100	17.5	M10 x 27
-AMG125	-AMGX125	125	17.5	M10 x 27

Other dimensions and special colours available upon request.

Buffers reduce the risk of damage to walls and vehicles in the event of a collision. Rotating buffers prevent grinding against walls in the event of a collision.

-AMW/-AMG series:

Made of soft polyethylene, hardness 48 Shore D, non-marking, with high strength synthetic plain bore bush, colour grey white

RAL 9002 (-AMW) or

colour silver grey RAL 7001 (-AMG). Buffers are connected directly to the synthetic castors using a zinc-plated (-AMW/-AMG) or corrosion-resistant

(-AMWX/-AMGX) DIN 912 bolt.

Synthetic castors with rotating buffers are fitted to the unit with the protruding bolt (threaded pin).

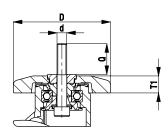
Available for all Blickle WAVE synthetic

castors with Ø 11 mm bolt hole.

Increases total height of castors by

Detailed description: page 116







Versions / options for Blickle MOVE twin synthetic castors

Synthetic expander fitting for round tubes

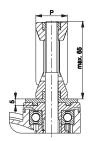
Product code suffix	Product code suffix	Internal tube dimension
	Corrosion-resistant version	
		(P) [mm]
-ER62	-EXR62	Ø 20–25
-ER63	-EXR63	Ø 25-30
-ER64	-EXR64	Ø 30–35
-ER65	-EXR65	Ø 35–40

Available for all Blickle MOVE twin synthetic castors with the exception of the electrically conductive version. Castor and expander secured to prevent loosening with positive locking.

Maximum fitting length is 65 mm.
Increases total height of castors by 5 mm.

Detailed description: page 105





Synthetic expander fitting for square tubes

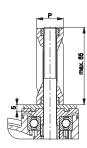
Product code suffix	Product code suffix	Internal tube dimension	
	Corrosion-resistant version		
		(P) [mm]	
-EV62	-EXV62	□ 18–21	
-EV63	-EXV63	□ 21–25	
-EV64	-EXV64	□ 25–29	
-EV65	-EXV65	□ 29–32	
-EV67	-EXV67	□ 32–38.5	

Available for all Blickle MOVE twin synthetic castors with the exception of the electrically conductive version. Castor and expander secured to prevent loosening with positive locking.

Maximum fitting length is 65 mm. Increases total height of castors by 5 mm.

Detailed description: page 105





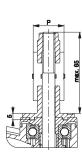
Metal expander fitting for round and square tubes

Product code suffix	Internal tube dimension round tube (P) [mm]	Internal tube dimension square tube (P) [mm]
-E61	Ø 17–19	□ 17–19
-E62	Ø 20–25	□ 18–21
-E63	Ø 25–30	□ 21–25
-E64	Ø 30–35	□ 25–29
-E65	Ø 35–40	□ 29–32
-E67	Ø 39–45	□ 32–38.5

Available for all Blickle MOVE twin synthetic castors with the exception of the corrosion-resistant version.
Castor and expander secured to prevent loosening with positive locking.
Maximum fitting length is 65 mm.
Increases total height of castors by 5 mm.

Detailed description: page 105







Versions / options for Blickle MOVE twin synthetic castors

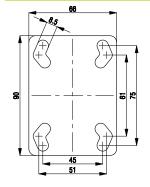
Top plate fittings for Blickle MOVE twin synthetic castors

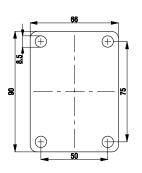
Product code suffix	Product code suffix	Plate size	Bolt hole	Bolt hole Ø
	Stainless steel		spacing	
	version	[mm]	[mm]	[mm]
-P25	-PX25	90 x 66	75 x 45 / 61 x 51	8.5
-P26	-PX26	90 x 66	75 x 50	8.5

Top plate fitting in zincplated, blue-passivated design (Cr6-free) or corrosion-resistant design. Available upon request.

Plate no. 25

Plate no. 26





Stem fitting for Blickle MOVE twin synthetic castors

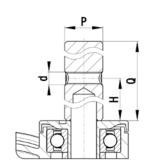
Product code suffix	Product code suffix	Stem Ø	Stem length	Ø Cross hole	Position
	Stainless steel				cross hole
	version	P [mm]	Q [mm]	d [mm]	H [mm]
-ZA51	-ZAX51	18	62	M6	30
-ZA55	-ZAX55	22	45	M8	20

The castor is fitted using a plug-in stem, which is inserted into a corresponding tube or hole and secured. The stem fitting is fixed to the castor and a fixing bolt (cross hole) or clamp must be used to prevent it rotating or falling out.

The load capacities specified here can only be reached if the top plate of the swivel castor is completely supported by the entire diameter.

A stainless steel plug-in stem fitting is available for corrosion-resistant swivel castors. The aforementioned dimensions must be taken into consideration when selecting the fitting with a stem.







Special systems and solutions

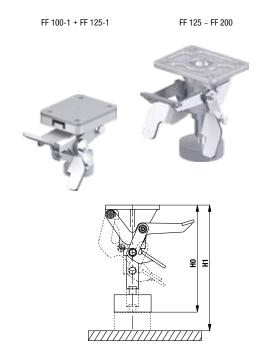
Truck locks and jacks

Truck locks

Truck locks keep transport equipment in a resting position. They are attached directly to the transport equipment. Operating the pedal takes some of the load off the transport equipment without raising it up.

When operated, the truck lock deflects by approximately 10 mm. The maximum surface contact pressure in combination with suitable swivel and fixed castors amounts to approx. 60 kg. The following truck lock with a plate size of 100×85 mm can be combined with the LE, L and LK castor series. The truck locks with a plate size of 140×110 mm can be combined with the LK (wheel Ø 125×50 -200 mm) LH, LO and LS castor series. Other versions are available upon request. Zinc-plated, blue-passivated,

Product code	Total height unactuated	Total height actuated, extended	Plate size	Bolt hole spacing	Bolt hole diameter
	(H0) [mm]	(H1) [mm]	[mm]	[mm]	[mm]
FF 100-1	108	138	100 x 85	80 x 60	9
FF 125-1	133	163	100 x 85	80 x 60	9
FF 125	142	180	140 x 110	105 x 75-80	12.3
FF 150	170	208	140 x 110	105 x 75-80	12.3
FF 160	175	213	140 x 110	105 x 75-80	12.3
FF 200	217	255	140 x 110	105 x 75-80	12.3



Jacks

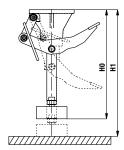
Jacks are used to raise transport equipment up in their resting position. They are attached directly to the transport equipment. Actuating the pedal raises the transport equipment up.

Jacks can be combined with a wide range of castor series. Jacks perform at their best when the total height of the actuated jack (H1) exceeds the total height of the fixed and swivel castors by 5 mm.

Depending on the weight of the operator, they can provide a lifting force of between 150 kg and 250 kg. The vertical load on the jack must not exceed 500 kg when raised. Zinc-plated, blue-passivated, Cr6-free.

Product code	Total height	Total height	Plate size	Bolt hole	Bolt	
	unactuated	actuated		spacing	hole Ø	
	(H0) [mm]	(H1) [mm]	[mm]	[mm]	[mm]	
WH 160	166	209	140 x 110	105 x 75-80	12.3	
WH 200	207	250	140 x 110	105 x 75-80	12.3	
WH 250	257	300	140 x 110	105 x 75-80	12.3	







Special systems and solutions

Adapter plates

Adapter plates can be used to compensate for differences between the mounting height of different castors. Adapter plates can also be used to modify the mounting height of the transport eqipment. Adapter plates are available in steel (zinc-plated, blue-passivated, Cr6-free) and synthetic (nylon, black) designs. Untreated steel adapter plates are also available for welding upon request.

Steel adapter plates, zinc-plated

Product code	Plate	Bolt hole	Bolt hole	Height
	size	spacing	diameter	
	[mm]	[mm]	[mm]	[mm]
APS1-02,5	100 x 85	80 x 60	9	2.5
APS1-08	100 x 85	80 x 60	9	8
APS3-04	140 x 110	105 x 75–80	11	4
APS3-08	140 x 110	105 x 75–80	11	8
APS3-10	140 x 110	105 x 75–80	11	10



Synthetic adapter plates

Product code	Plate size [mm]	Bolt hole spacing [mm]	Bolt hole diameter [mm]	Height [mm]
AP1-10	100 x 85	80 x 60	9	10
AP3-17	140 x 110	105 x 75–80	11	17

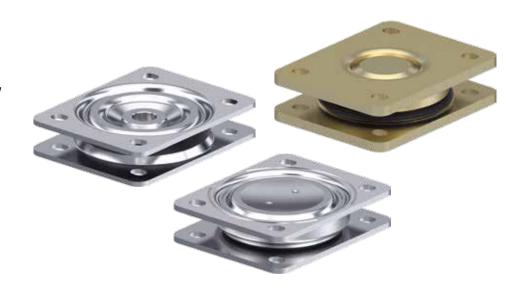




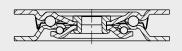
Special systems and solutions

Swivel heads

Swivel heads can be used for a wide variety of applications: rotating plates, rotating platforms, flatbed turntables or axle-pivot steering systems. When combined with standard fixed castors, they can provide castor systems without an offset, which are easy to steer.



DK-L series



- · pressed steel
- · double ball bearing
- · strong central kingpin
- · swivel head seal
- minimum swivel head play and smooth rolling characteristic and increased service life thanks to the special dynamic Blickle riveting process

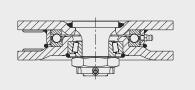
 • zinc-plated, blue-passivated, Cr6-free

DK-LUH series



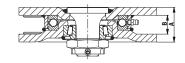
- · strong pressed steel
- · four-point ball bearing for extremely heavy loads
- · enclosed and sealed swivel head
- · particularly resistant to impact and shocks due to specially-sha-
- ped hardened bearing seats
 zinc-plated, blue-passivated, Cr6-free

DK-LS series



- · particularly robust welded steel construction
- · axial grooved ball bearing ISO 104 and tapered roller bearing
- welded central kingpin, extremely stable, bolted and secured
- · dust and splash-proof
- grease nipple
- zinc-plated, yellow-passivated, Cr6-free

Swivel	Load capacity*	Plate size	Bolt hole	Bolt hole Ø	Flange plate	Flange plate internal
heads			spacing		height (A)	clearance (B)
	[kg]	[mm]	[mm]	[mm]	[mm]	[mm]
DK-L-3	400	140 x 110	105 x 75–80	11	28	20
DK-LUH-3	1,000	140 x 110	105 x 75-80	11	31	21
DK-LS-3	1,500	140 x 110	105 x 75-80	11	37	21
DK-LS-35	2,500	175 x 140	140 x 105	14	44	24
DK-LS-36	2,500	200 x 160	160 x 120	14	44	24
DK-LS-38	5,500	255 x 200	210 x 160	18	60	25



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^{*} With central axial load



Wheels and castors guide

Versions / options









Automatic direction reset device

(product code suffix: -RIR2)

Direction reset devices point a swivel castor in a pre-defined direction in an unloaded state. This code suffix: -FA) or by using plastic injection mechanism reduces issues that affect the handling of transport equipment used in automated facilities moulding ("KA" or "KF" in the product code). and loading and unloading areas.

The RIR2 mechanism is designed for an increased service life.

Special versions are available to provide tailored holding forces and fixings.

Thread guard

(product code suffix: -FA or "KA" or "KF" in the product code)

The thread quard discs are made from zinc-plated. blue-passivated. Cr6-free pressed steel (product They prevent threads wrapping around the wheel axle and blocking the wheels.

In the "KA" version, the thread guard encompasses the wheel hub.

In the "KF" version, the thread guard covers both the hub and the central bar of the wheel.

This option is available for a wide range of swivel and fixed castor series.

Please refer to the "versions / options" section on the relevant pages for more information.

Foot quard

(product code suffix: -FS, -FP and -FG)

(product code: AW..., AG... and ARG...)

The foot guard is made from zinc-plated. blue-passivated. Cr6-free pressed steel (product code suffix: -FS). For welded steel castors (L0 / LS series), the foot guard is a robust welded structure. For corrosion-resistant stainless steel castors, the foot guard is made of an impact-resistant synthetic material (polyethylene, product code suffix: -FP). The foot guard is bolted or welded onto the bracket and prevents foot injuries. It is normally 15 to 25 mm away from the floor.

A special version can be provided to ensure a different distance from the floor. Spring-loaded, zinc-plated, blue-passivated, Cr6-free versions (product code suffix: -FG) are also available.

This option is available for a wide range of swivel and fixed castor series.

Please refer to the "versions / options" section on the relevant pages for more information.

Buffers reduce the risk of damage to walls and vehicles in the event of a collision.

Buffers for round and square tubes are made from polyethylene or a solid rubber, and are available in the colours grey white, silver grey and grey. They are fixed or connected to tubular frames in the external areas of vehicles. See page 148, 169 and 398 for information about options.

Rotating buffers (product code suffix: - AMW(X), -AMG(X)) are also available for Blickle WAVE synthetic castors. They also prevent scraping against walls.

A bolt is used to fit the buffers directly onto the

See options page 169.

spring-loaded foot guard

